

AUTO SEAL GLUING MACHINE

SOLUTION FOR ENCLOSURE SEALING

ABOUT US



IRC AUTOMATION (M) SDN BHD is specialized in research, design, manufacturing, sales and services of the auto dispensing machines.

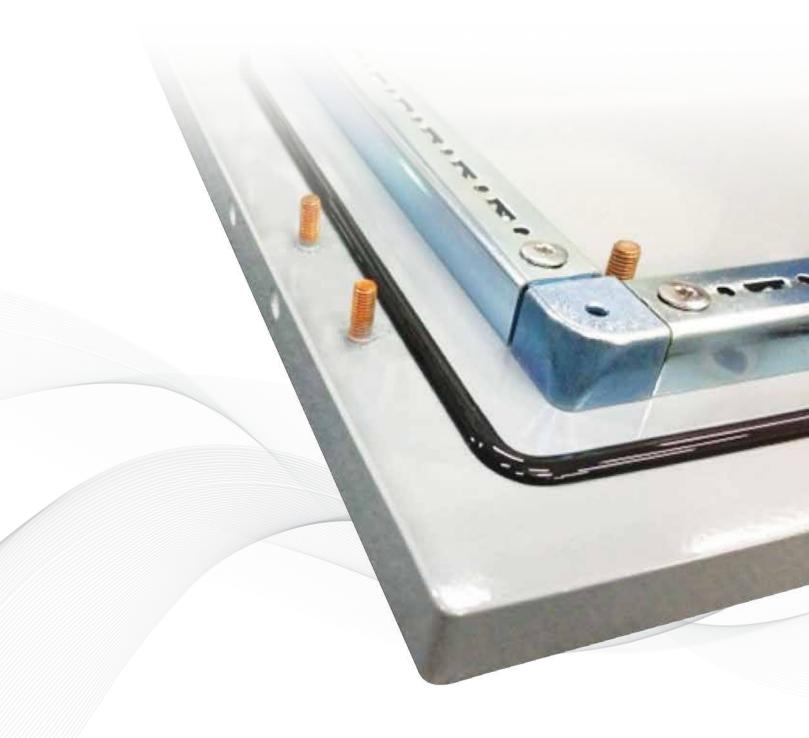
We possess the best research team, skillful manufacturing team, widely sales network and great after sales service system with strong technical background continuously increasing product quality to serve our clients better.







Compared with the traditional sealing process, the foam sealing uses the form-in-place method to reduce costs, replace the manual hand-pasting, create perfect jointing, good adhesion, strong resilience, dust-proof and waterproof gasket.





| MODEL | MACHINE DENOMINATION | WORKING AREA | SEAL WIDTH | MATERIAL Supply |
|--------|---------------------------------|-----------------|------------|--------------------|
| C1000 | CNC SEALING GLUE MACHINE | 4' X 8' | 9mm - 40mm | TWO COMPONENTS |
| C1000s | CNC SEALING GLUE MACHINE | 4' X 8' | 9mm - 40mm | THREE COMPONENTS |
| M800 | MICROSCALE SEALING GLUE MACHINE | 600mm x 800mm | 2mm - 8mm | TWO COMPONENTS |
| M800s | MICROSCALE SEALING GLUE MACHINE | 600mm x 800mm | 2mm - 8mm | THREE COMPONENTS |

INTELLIGENT CNC SEAL GLUING MACHINE

These machines applied all self-developed systems, digital control panel, responsive, and stable operation. The system interfaces with USB port which supports for mobile storage devices. The intelligent operation and simulation function helps preventing processing errors; the intelligent fault alarm functions prevents equipment damage during machine from unseen machine fault; the intelligent low pressure alarm function helps to eliminate products failure due to pressure instability.

FEATURES:

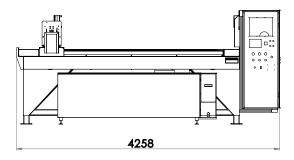
- ✓ SIMPLE OPERATION, GREAT SAVING ON COST AND TIME
- ✓ EFFICIENT PRODUCTIVITY TO FULFIL MARKET DEMAND.
- ✓ WATER AS CLEANING MEDIA, LOW COST AND FRIENDLY TO ENVIRONMENT
- ✓ HUMAN FRIENDLY INTERFACE, EASY MONITOR PARAMETER FOR AIR PRESSURE, LIQUID LEVEL, ETC.

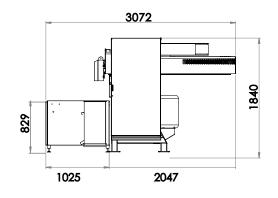


C1000 PU dispensing machine main technical parameter

| | | 1 |
|--|---------------------------|------------------------|
| Items | Parameter | Remark |
| XxYxZ | 2440 x 1250 x 150 (mm) | |
| Weight | 1.6 Tons | |
| Meter precision | ± 0.02% | |
| Work pressure limit and alarm alert | 0 - 4 MPA | |
| Capacity of the material spray | 0.3 - 5 g/s | |
| Gasket strip width | 9 - 40 mm | |
| Range for mixing ratio | 1:1 - 10:1 | Calculate it by system |
| Running speed | 0 - 30 m/min | |
| Precision for reset of dosing head | ± 0.05 mm | |
| Pressure require | ≥ 0.6 MPA | |
| Whole Power | 4 - 5 KW | |
| Frequency | 50HZ | |
| Voltage | 3 phases 5 lines 380V | |

MACHINE DIMENSIONS







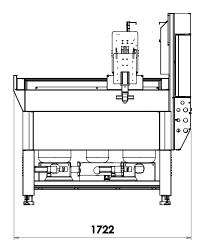
MACHINE MODELS M800

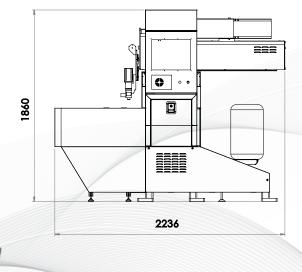


M800 PU dispensing machine main technical parameter

| Items | Parameter | Remark |
|--|--------------------------|------------------------|
| XxYxZ | 600 x 800 x 150 (mm) | |
| Weight | 950 kg | |
| Meter precision | ± 0.02% | |
| Work pressure limit and alarm alert | 0 - 4 MPA | |
| Capacity of the material spray | 0.3 - 5 g/s | |
| Gasket strip width | 2 - 8 mm | |
| Range for mixing ratio | 1:1 - 10:1 | Calculate it by system |
| Running speed | 0 - 30 m/min | |
| Precision for reset of dosing head | ± 0.05 mm | |
| Pressure require | ≥ 0.6 MPA | |
| Whole Power | 4 - 5 KW | |
| Frequency | 50HZ | |
| Voltage | 3 phases 5 lines 380V | |

MACHINE DIMENSIONS









SMART REFILL GLUE SYSTEM (200L) WITH PUMP



Automatic Refilling System (Pump Transfer)

Component A is applicable for raw material packed in 200L metal barrel, which can avoid the damage on the glue tape quality caused by the stratification of component A.

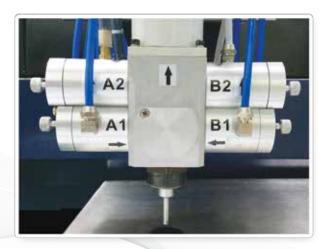
The operation of component A feeding is simple.

FEATURES & SPECIFICATION





- Friendly human interface.
- USB port available for portable programmes transfer.
- Pre-programmed template to simplify programmes setting.
- Simulation function to avoid programmes errors.



- Self-developed mixing head, output accuracy: 0.1 g/s.
- Auto cleaning after each working cycle.
- Environment friendly, use water as cleaning media.



FEATURES & SPECIFICATION



- 40L A and B resin tank.
- With auto resin low level alarm.
- Auto stirring to keep polymer condition even.
- Auto air-supply to retain component A chemical structure stable.



- Independent human interface to monitor parameter, resin level, liquid level, etc.
- Display of compenents working pressure, make material feeding convenience.



Cooling System.

BALL SCREW WORKING MECHANISM& PROCESS LABORATORY



BALL SCREW WORKING MECHANISM

ABBA Taiwan ball screw is mechanical linear actuator that translates rotational motion to liner motion with little friction.

It provides high reliability, high rigidity and preload, high durability, smooth operation and circulation method.

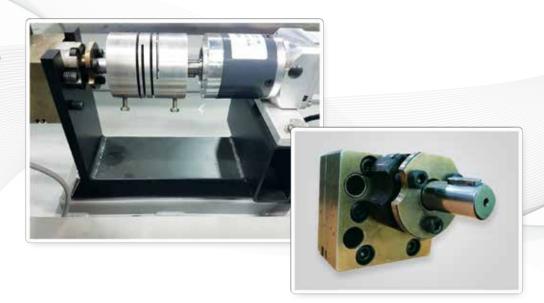




PUMP SYSTEM

Germany pump system is simple operating principle with a compact and reliable design.

- High efficiency
- Easily serviceable
- Low maintenance





PRODUCT APPLICATION GALLERY



















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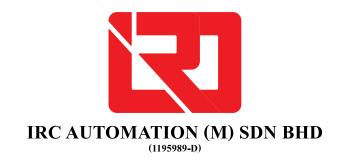
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